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D5394-043
Job Sheet 196422



Part No: D5394-043

Job Qty: 3 pcs

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/12/19

Job Tracking No:

Due Date: 10/17/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 16.02.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	3 pcs	10/17/19		0.00	0.50	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
120	QC 9	3 pcs	10/17/19		0.00	0.00	Large Fab - 11 (Various)		
							QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	QC 5	3 pcs	10/17/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		



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Container No: S222278



Part No: D5394-043

Job No: 196422

Serial No/Batch: S222278

Revision:

Inspector:

Date:

Instructions/Various STC's

Date: 10/16/19

				QC 5 - 50	B
				QC 5 - 30	
				QC 5 - 40	
135 Conventional Mill - 1 - B4B	3 pcs	10/17/19	0.00 0.75	Conventional Mill - 1 - B4B	19/10/15
				Conventional Mill - 2 - B4B	
137 QC 5	3 pcs	10/17/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
140 Powdercoat - 2 White Gl(S)- B4B	3 pcs	10/17/19	0.00 0.12	Powdercoat - 1 - B4B	OCT 16 2019 DAS 40 9-89
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	BK 19 10-16
				Powdercoat - 4 - B4B	
150 QC 3	3 pcs	10/17/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
160 Packaging 3-1 - Stock - B4B	3 ✓ pcs	10/17/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	✓ ST 161
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
Oscar			OCT 17 2019		
Plex 10/11/19 3:15 PM dart.larocque.eric					

					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170 QC 21 - SA	3 ✓ pcs	10/17/19	0.00 0.00	QC 21 - SA - 21 ✓	ST 161	
				QC 21 - SA - 70		
				QC 21 - SA - 53		
Part Op 110 - (Weld per dwg A/R S.S. rod Batch: <u>M13874</u>) Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds) 130 - (QC5- Inspect part completeness to step on W/O) 135 - (Manufacture as per dwg), DRILL HOLE AS PER DWG (ADD BLOCK BETWEEN BRACKET) DEBURR 137 - (QC5- Inspect part completeness to step on W/O) 140 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel), ***MASK HOLES PRIOR TO POWDERCOAT*** 150 - (QC3- Inspect Part Finish) 160 - (Identify as per dwg & Stock Location: _____) 170 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
D5394-5	Bracket	3 pcs (1 ea)	110-Large Fab - Welded Assy-1	S210737 5054985		
D5394-7	Bracket	3 pcs (1 ea)	110-Large Fab - Welded Assy-1			
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Large Fab - Welded Assy-1	D5394-5	3	8	0		
	D5394-7	3	3	0		
Part Specifications						
Specifications could not be found.						

